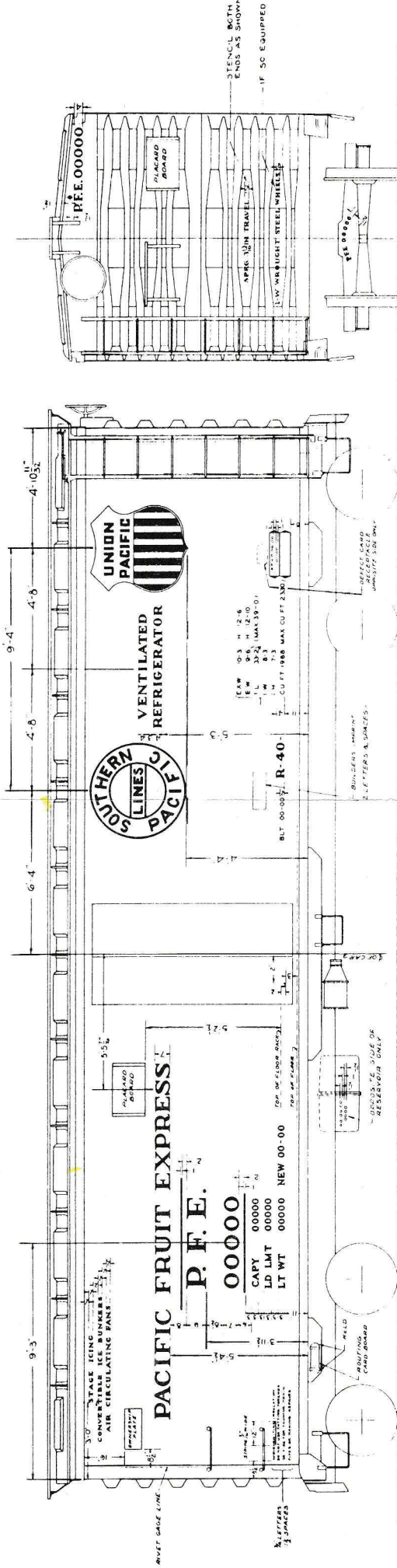


MICROSCALE DECAL NUMBER 87-414

PACIFIC FRUIT EXPRESS 40' ICE REFRIGATOR CARS

1946-1952 SCHEME WITH COLOR LOGOS

COLORS: LIGHT ORANGE- CLOSE TO BADGER ACCU FLEX SP DAYLIGHT ORANGE.
 FREIGHT CAR RED- CLOSE TO BADGER ACCU FLEX LIGHT TUSCAN OXIDE RED.



SEE TABLE FOR DRAWING NUMBERS.

STENCIL P.F.E. AND CAR NUMBER ON INSIDE OF DOOR AND "RIGHT OF RIGHT HAND SIDE WITH APPROVED BLACK PAINT No. 17 ALSO THE WORDS "CLEAN THRESHOLD BEFORE CLOSING DOOR" AND "DOORS TO BE KEPT LOCKED AGAINST SIDE OF CAR WHEN OPEN" ON INSIDE OF EACH RIGHT HAND DOOR WITH APPROVED BLACK PAINT COLOR No. 17 - STENCIL THE WORDS "THIS CAR EQUIPPED WITH PATENTED FLOOR RACKS WHICH ARE STANDARD DO NOT REMOVE" AND "FLOOR CONSTRUCTION PATENTED 'NATIONAL CIRCULAR' PATENTS ON END OF CAR TO LEFT OF DOORS WITH APPROVED BLACK PAINT COLOR No. 17

STENCIL ALL LETTERS AND FIGURES ON SIDES OF CAR WITH APPROVED BLACK PAINT COLOR No. 17 - AND ON ENDS OF CAR WITH APPROVED BLACK PAINT COLOR No. 17

STENCIL "SOUTHERN PACIFIC" CAR No. 17

STENCIL EACH TRUCK BOLSTER ON SIDE FACING END OF CAR WITH INITIALS P.F.E. AND CAR NUMBER WITH APPROVED WHITE PAINT COLOR No. 2

A PRIMING COAT OF AN APPROVED CHROMATE PRIMER APPLIED TO INSIDE AND OUTSIDE OF SIDE SHEETS AND STEEL ENDS, EXTERIOR OF SIDE SHEETS, AND LOWER LEG OF SIDE PLATE PAINTED ONE COAT OF AN APPROVED LIGHT ORANGE REFRIGERATOR ENAMEL AND ONE FINISH COAT OF APPROVED LIGHT ORANGE REFRIGERATOR ENAMEL PAINT EXTERIOR OF STEEL ENDS WITH TWO COATS OF AN APPROVED RED SYNTHETIC FREIGHT CAR PAINT

PAINT TWO COATS WITH AN APPROVED TWO DAY TYPE BLACK FREIGHT CAR PAINT

PAINT INSIDE SURFACE WITH ONE COAT OF APPROVED CHROMATE PRIMER, OUTSIDE SURFACE INCLUDING UPPER LEG AND WEB OF SIDE PLATE PAINTED AS PER SPECIFICATION

PAINT UNDERFRAME WITH A PRIMING COAT OF APPROVED CHROMATE PRIMER AND TWO COATS OF ASPHALT EMULSION; TRUCK BOLSTERS, AXLE ENDS, WHEELS WITH A PRIMING COAT OF APPROVED CHROMATE PRIMER AND ONE COAT OF APPROVED TWO DAY TYPE BLACK FREIGHT CAR PAINT

PAINT WITH A FINAL COAT OF APPROVED TWO DAY TYPE BLACK FREIGHT CAR PAINT

SECURE TO SHEATHING WITH RIVETS ON BOTH SIDES OF CAR IN LOWER PORTLAND CEMENT PAINT

STENCIL WITH "2" LETTERS AND FIGURES WITH APPROVED BLACK PAINT COLOR No. 17

WHEN CYLINDER, AIR VALVE, AND DIRT COLLECTOR ARE CLEANED, OILED AND TESTED, STENCIL INITIALS OF ROAD, PLACE AND DATE IN 1/2" LETTERS AND FIGURES IN APPROVED WHITE PAINT COLOR No. 2

STENCIL AT DIAGONAL CORNERS OF CAR WITH INITIALS, PLACE AND DATE IN LETTERS AND FIGURES WITH APPROVED BLACK PAINT COLOR No. 17

STENCIL WITH "4" LETTERS AND FIGURES WITH APPROVED BLACK PAINT COLOR No. 17

STENCIL IN 3/4" LETTERS WITH APPROVED BLACK PAINT COLOR No. 17

ALL LETTERS AND FIGURES SHALL BE DISTINCT AND CLEAN-CUT. STENCIL PAINT SHALL BE OF SUFFICIENT CONSISTENCY TO COMPLETELY COVER LIGHT ORANGE ON SIDES AND RED ON ENDS OF CAR

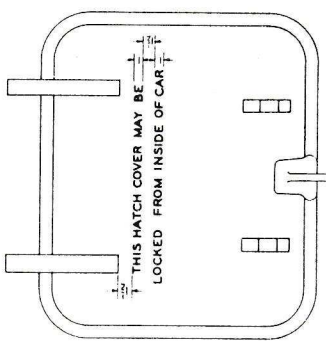
PAINT "B" END OF CAR, ON LEFT SIDE, THE LETTER "L" TO BE STENCILED AS SHOWN, AND ON OPPOSITE SIDE THE LETTER "R"

WHEN PAINTING "B" END OF CAR, THE LETTER "L" TO BE STENCILED AS SHOWN, AND ON OPPOSITE SIDE THE LETTER "R"

LADDERS, HANDHOLDS, SILL STEPS, DOOR FITTINGS, SIDE SILL GUSSET PLATES, REINFORCING CHANNEL UNDER DOOR, EXCEPT END GUSSET PLATES SERVING AS SIDE SILL STEPS SUPPORTS, SHOULD RECEIVE ONE FINAL COAT OF AN APPROVED TWO DAY TYPE BLACK FREIGHT CAR PAINT

LADDERS, HANDHOLDS AND BRAKE STEP SHOULD BE PAINTED SAME AS ENDS OF CAR

STENCIL 1/2" DIAMETER CIRCLE ON ENDS OF CAR WITH APPROVED WHITE PAINT COLOR No. 12



STENCIL AS SHOWN AND PAINT ROOF PAINT UNDER STENCIL

CONTRIBUTORS
 DEAN W. DICKERHOOF

DRAWINGS ARE FOR LETTERING PLACEMENT ONLY.
 REFER TO PROTOTYPE PICTURES WHENEVER POSSIBLE.